# sapa:

# Sapa Window 1086/SX/PX

High insulated window to Passive House level



# Sapa Window 1086, 1086 SX and 1086 PX

Sapa Window 1086 has a strong design based on 86 mm deep profiles. It is insulated with 42 mm glass-fibre-reinforced polyamide strips and meets the highest classes of airtightness and watertightness, and has a very low U-value. To maximize energy performance it can be fitted with special insulation strips to meet super-insulated (SX) specification or Passive House (PX) specification.

Our aluminium windows combine good durability, minimal maintenance and long life.

Available as fixed or inward-opening window with optional concealed hinges.

Passive House level with U-values down to 0.80 W/m<sup>2</sup>K for window measuring 1230 x 1480 mm.

Sound reduction, R<sub>w</sub>-value, up to 45 dB for opening window measuring 1230 x 1480 mm.















1086	1086 SX	
inward-opening	inward-opening	
Side-hung	Side-hung	
Bottom-hung	Bottom-hung	
Top-hung	Top-hung	
Tilt and turn	Tilt and turn	
Fixed window/element	Fixed window/element	

1086 PX
inward-opening
Side-hung
Bottom-hung
Top-hung
Tilt and turn
Fixed window/element

1086
outward-opening
Side-hung
Bottom-hung
Top-hung
-
Fixed window/element

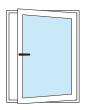
1086 block window	
inward-opening	
Side-hung	
Bottom-hung	
Top-hung	
Tilt and turn	
Fixed window/element	

108	1086 panel wall		
inwa	ard-opening		
Side	-hung		
Bott	om-hung		
Тор-	hung		
Tilt a	and turn		
Fixe	d window/element		

- 1086, 1086 SX and 1086 PX. Inward-opening windows.
   High insulated window to Passive House level.
- 1086 outward-opening window. Often used for fresh air ventilation, smoke ventilation and emergency exits.
- 1086 block window has a stepped glazing unit that conceals the sash from the outside, giving the window a larger glazed area.
- 1086 for sandwich panel wall has a frame designed for efficient installation in panel wall structures made from sheet metal and insulation. The frame has the rebate towards the outside of the wall and is secured with concealed fittings from the inside. The inside is finished with special aluminium profiles. Door 2086 is also available with a custom profile. See website.
- Fixed windows and glazed elements are designated as 3086.

Performance windows	Window inward-opening		French window inward.	Window outward.	French window outward.	
Sapa Window	1086, 1086 SX	1086 PX	1086 Block window	1086, 1086 SX	1086	1086
Glass thickness	20-64 mm	35-55 mm	22-49 mm	20-64 mm	20-64 mm	20-64 mm
Profile depth	86 mm	86 mm				
Frame outer dim.	For frame outer d	mensions for differen	ent variants, see web	site		
Water tightness	Class 9A according to EN 12208					
Air permeability	Class 4 according	Class 4 according to EN 12207				
Burglar resistant Class RC2 according to EN		ding to EN 1627	-	Class RC2 acc. to EN 1627	-	-
Sash weight, max. 30/40/50/100/130 kg		50/100 kg	100/130 kg	100 kg	100 kg	
Fitting	Side-hung, bottom-hung, top-hung or tilt-and-turn		Side-hung	Side-hung, top-hung or tilt-and-turn	Side-hung	
Variants	Single-glazed wind combined with ope windows.  Meeting stile wind	ening and fixed	Single-glazed window/element with opening and fixed windows	Single door, with or without top light and side light. Meeting stile door	Single-glazed window/element with opening and fixed windows	Single door, with or without top light and side light.

## Fitting guide windows

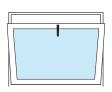


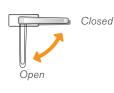


#### Side-hung inward-opening window\*

Closing fitting	Siegenia ALU 5200-D
Handle	16126 16131 Lockable Sapa 16439** Sapa 16439 with child safety latch 16441** Sapa 16438 Lockable**

\*Concealed hinges are available for 1086/1086 SX

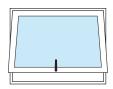




#### Bottom-hung inward-opening window\*

Closing fitting	Siegenia LM -K
Handle	16126 16131 Lockable Sapa 16439** Sapa 16439 with child safety latch 16441** Sapa 16438 Lockable**

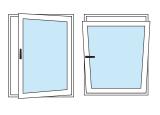
\*Concealed hinges are available for 1086/1086 SX

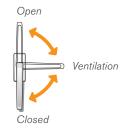




## Top-hung inward-opening window

Closing fitting	Siegenia
Handle	16126
	16131 Lockable
	Sapa 16439**
	Sapa 16439 with child safety latch 16441**
	Sapa 16438 Lockable**





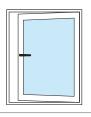
Closed

Open

## Tilt-and-turn inward-opening window\*

Closing fitting	Siegenia ALU 5200-TBT
Handle	16126 16131 Lockable Sapa 16439 Sapa 16439 with child safety latch 16441** Sapa 16438 Lockable

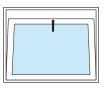
\*Concealed hinges are available for 1086/1086 SX





# Side-hung outward-opening window

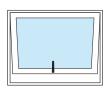
	Closing fitting	Fix espagnolette
	Handle	Sapa 16434 and 16435 Sapa 16434 and 16435 with child safety latch 16440 Sapa 16436 and 16437 Lockable.





# Bottom-hung outward-opening window

Closing fitting	Fix espagnolette	
Handle	Sapa 16435 Sapa 16435 with child safety latch 16440 Sapa 16437 Lockable	

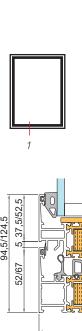


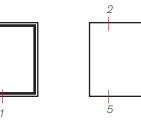


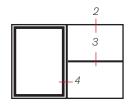
Closed

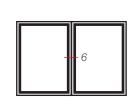
#### Top-hung outward-opening window

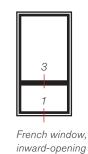
Closing fitting	Fix espagnolette			
Handle	Sapa 16434 Sapa 16434 with child safety latch 16440 Sapa 16436 Lockable			





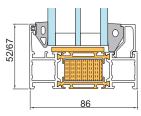




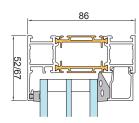


52/67 5 37,5/52,5

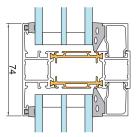
1 - Inward-opening window, frame/sash 1086 PX



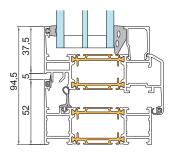
5 - Fixed window, frame 1086 PX



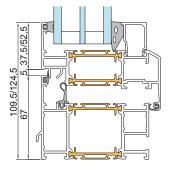
2 - Fixed window, frame 1086



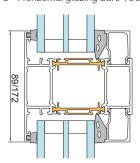
3 - Horizontal glazing bars 1086



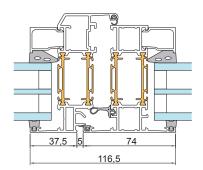
1 - Inward-opening window, frame/sash 1086



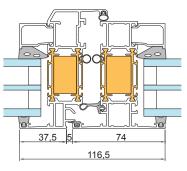
1 - Inward-opening window/ French window, frame/sash 1086



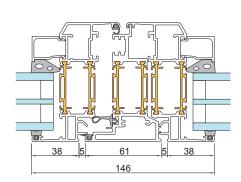
3 - Horizontal glazing bars 1086



4 - Inward-opening window, frame/sash 1086

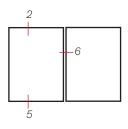


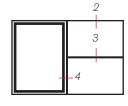
4 - Inward-opening window, frame/sash 1086 SX

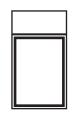


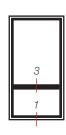
6- Meeting stile window sash/sash 1086



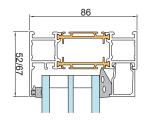




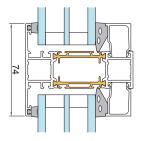




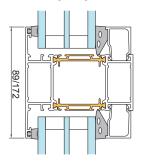
French window, outward-opening



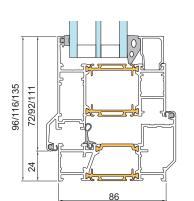
2 - Fixed window, frame 1086



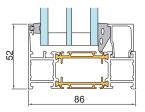
3 - Horizontal glazing bars 1086



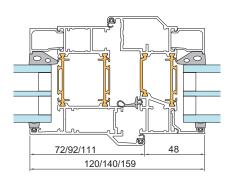
3 - Horizontal glazing bars 1086



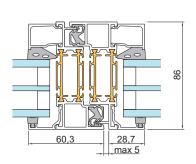
1 - Outward-opening window/French window, frame/sash 1086



5 - Fixed window, frame 1086

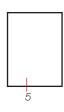


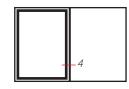
4 - Outward-opening window, frame/sash 1086

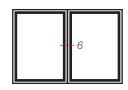


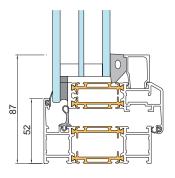
6 - Fixed window dividing profile 1086



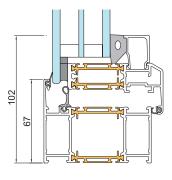




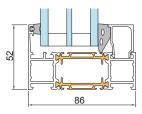




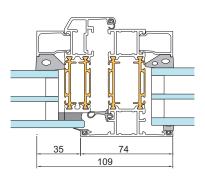
1 - Inward-opening window, frame/sash 1086



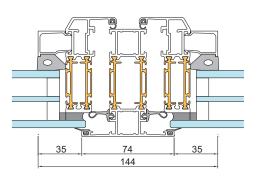
1 - Inward-opening window, frame/sash 1086



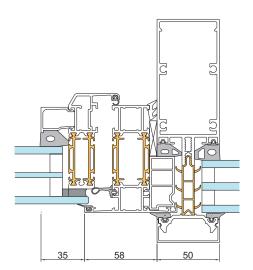
5 - Fixed window, frame 1086



4 - Inward-opening window, frame/sash 1086



6 - Window 1086



1086 Block window in fasade 4150 SX

#### U-values, exemple

U-values glass (U <sub>g</sub> ) in W/m²K	0,50	0,60	0,70	0,80	0,90	1,0		
Window 1230 x 1480 mm, U-values in W/m²K								
1086 fixed	0,90	0,93	1,0	1,1	1,2	1,3		
1086 inward-opening	1,1	1,1	1,2	1,3	1,4	1,4		
1086 outward-opening	1,1	1,2	1,2	1,3	1,4	1,5		
1086 SX fixed	0,73	0,81	0,88	0,96	1,0	1,1		
1086 SX inward-opening	0,90	0,96	1,0	1,1	1,2	1,2		
1086 PX fixed	0,71	0,79						
1086 PX inward-opening	0,80							
1086 Block window, inward-opening	1,0	1,1	1,2	1,2	1,3	1,4		
French window 1000 x 2100 mm, U-values in W/m²K								
1086 inward-opening	1,1	1,2	1,3	1,3	1,4	1,5		
1086 outward-opening	1,1	1,2	1,3	1,3	1,4	1,5		
1086 SX inward-opening	0,89	0,97	1,0	1,1	1,2	1,3		

**Requirements:** Table gives U-values for the complete window  $(U_w)$  in W/m<sup>2</sup>K (incl. profiles/glass /spacer bars) according to EN 10077-1. The glass is separated by warm edge spacer bars. Profile section for opening windows (100 mm). Profile section for fixed window, see relevant detail.

#### Sound

Important factors in the acoustic insulation of a building against external noise are the construction of the outer wall, the acoustic insulation of the windows and any fresh air vents and the design of seals, etc.

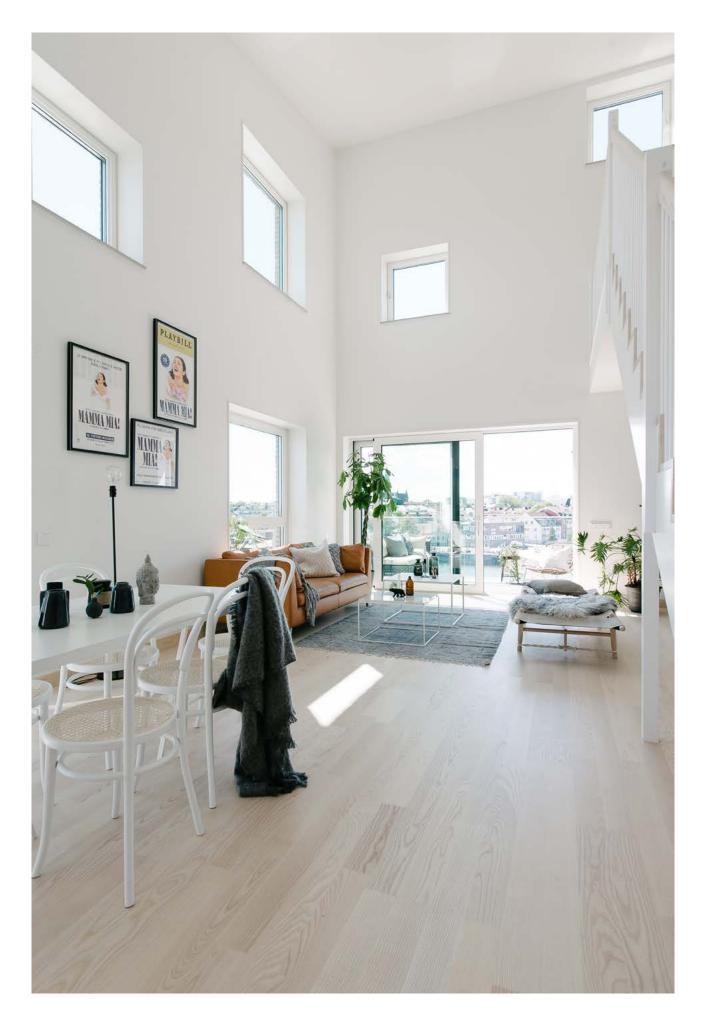
By using 1086 SX with its high level of airtightness, combined with the right choice of glazing, it is possible to achieve

the required standard of acoustic insulation. Window 1086 SX has a sound reduction index of up to  $\rm R_{\rm W}$  46 dB according to EN ISO 1040-2.

Choosing the right glass requires an analysis to find out what type of sound is perceived as disturbing.

	Examples of sound reduction measured in dB with different types of glazing				
	Sapa Window 1086 SX, inward-opening, 1230 x 1480 mm				
Glass R <sub>w</sub> (C; C <sub>t</sub> )	Base value	Highway and rail traffic	Street traffic		
	R <sub>w</sub>	R <sub>w</sub> +C	R <sub>w</sub> +C <sub>tr</sub>		
Glass T4-16-4-16-4. NSG Pilkington, 32 (-1; -5)	33	32	28		
Glass T6-16-4-16-8,8. NSG Pilkington, 42 (-2; -7)	41	39	34		
Glass TS 50/51. SGG Emmaboda Glas, 50 (-2; -6)	45	44	40		
	Sapa Window 1086 SX, fixed, 1230 x 1480 mm				
Glass T4-16-4-16-4. NSG Pilkington, 32 (-1; -5)	32	30	26		
Glass T6-16-4-16-8,8. NSG Pilkington, 42 (-2; -7)	42	40	36		
Glass TS 50/51. SGG Emmaboda Glas, 50 (-2; -6)	46	44	39		

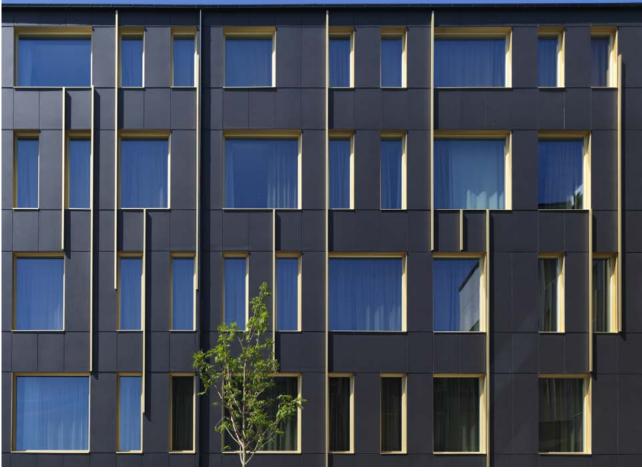
**Requirements:** Table is based on tests carried out by SP Technical Research Institute of Sweden (dimension  $1230 \times 1480 \text{ mm}$ ) according to EN ISO 10140-2 and EN ISO 717-1.













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